

APPLICATIONS: This label stock is suitable for electronic PCB identification, bar code labeling, rating plates, and other applications where high durability and clarity are required. **PHYSICAL PROPERTIES:**

- Adhesion to:
 - Stainless Steel: 44 oz/in (48 N/100 mm) after 20 minutes dwell, 49 oz/in (54 N/100 mm) after 24 hours dwell
 - Polypropylene: 31 oz/in (34 N/100 mm) after 20 minutes dwell, 43 oz/in (47 N/100 mm) after 24 hours dwell
- Thickness:
 - **Substrate:** 0.0023 inch (0.0584 mm)
 - Adhesive: 0.0008 inch (0.0203 mm)
 - Total: 0.0031 inch (0.0787 mm)
- Tack: 19 oz (526 g)
- Tensile Strength and Elongation: 44 lbs/in (765 N/100 mm), 90% (Machine Direction)





PERFORMANCE PROPERTIES:

- Short Term High Service Temperature: No visible effect at 180°C for 5 minutes; label shrinkage at 210°C
- Long Term High Service Temperature: No visible effect at 100°C after 30 days; label yellowing at 120°C
- Low Service Temperature: No visible effect after 30 days at -40°F (-40°C)
- Humidity Resistance: No visible effect after 30 days at 100°F (37°C) and 95% relative humidity
- UV Light Resistance: Severe yellowing of topcoat after 30 days in UV Sunlighter™ 100
- Weatherability: Slight topcoat discoloration and chalking after 30 days in Xenon Arc Weatherometer; R4400 red print removed
- Salt Fog Resistance: No visible effect after 30 days in 5% salt fog solution chamber
- Abrasion Resistance: Print remains legible to: R4000= 30 cycles, R4900= 150 cycles, R6000= 300 cycles, R6000HF= 100 cycles, R4400= 100 cycles

CHEMICAL RESISTANCE: The label stock was tested against various chemicals, showing varying degrees of resistance. In general, it performed well with minimal effect under most conditions.



SHELF LIFE: : Product testing, customer feedback, and history of similar products support a customer performance expectation of at least two years from the date of receipt for this product when stored in its original packaging at an environment below 80°F (27°C) and 60% RH.